



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4435-9

Job Sheet 175809



Part No: D4435-9

Job Qty: 10 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B SHEETS 10,11 IPP REV:A NEW ISSUE 11-12-22 JLM VERIFIED BY:EC IPP REV:B 12.01.24
PER DWG REV.A DD VERF:EC IPP REV:C 12.03.06 AS PER DWG REV.B DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	4/23/18	4/23/18	0.00	0.00	Start Up Waterjet		SC 18/4/16
100	Waterjet	10 pcs	4/23/18	4/23/18	0.00	0.55	Waterjet1		SC 18/4/16
120	QC	10 pcs	4/23/18	4/23/18	0.00	0.00	QC8		38
130	Brake NC	10 pcs	4/23/18	4/23/18	0.03	0.29	Brake NC 2		38
140	QC	10 pcs	4/23/18	4/23/18	0.00	0.00	QC5		38
150	HandFinish	10 pcs	4/23/18	4/23/18	0.00	0.27	HandFinish1		SA 18-05-04
160	QC	10 pcs	4/23/18	4/23/18	0.00	0.00	QC7-3		BR 17-5-8
165	Powdercoat	10 pcs	4/24/18	4/24/18	0.00	0.16	Powdercoat4		BR 18-5-8
170	QC	10 pcs	4/24/18	4/24/18	0.00	0.00	QC3		11
180	Packaging	10 pcs	4/24/18	4/24/18	0.00	0.00	Packaging3-2	STO91	MAY 08 2018
190	QC21-SA	10 Ea	4/24/18	4/24/18	0.00	0.00	QC21		21 MAY 09 2018

M138700

START 12:40

OUT 3:20 FINISH ? 11:10

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	.2200 sf (.022 ea)	90-Start up Operation	

SC18292

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	0	110	0



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CANADA
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Container No: S061227



Part: D4435-9

Job No: 175809

Serial No/Batch: S061227

Revision:

Inspector:

Date: 04/16/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	1.250Inches $\pm$ 0.030	1.280 1.220	1,248	
2	Bracket	2.800Inches $\pm$ 0.030	2.830 2.770	2,796	
3	Bracket	0.098Inches + 0.005 - 0.001	0.103 0.097	0,098	Diameter
4	Bracket	0.130Inches $\pm$ 0.030	0.160 0.100	0,128	
5	Bracket	0.130Inches $\pm$ 0.030	0.160 0.100	0,128	
6	Bracket	0.040Inches $\pm$ 0.010	0.050 0.030	0,040	

Plex 4/10/18 4:10 PM Dart.Gagnon.Michelle